HANWEST PTY LTD
SPECIALISED COMPONENTS FOR AIR CONDITIONING & REFRIGERATION
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SERVICE BULLETIN : HAN-L5(B)/PCB-058(V2). HAN-L5(B)/PCB-043L4.

SUBJECT : TROUBLE SHOOTING.

CE

INTERFACE CABLE COLOUR DESIGNATIONS.

Pin Number	Colour	Designation
1	Brown	Compressor
2	Red	High Fan
3	Orange	Low Fan
4	Yellow	Med. Fan
5	Green	Rev. Valve
6	Blue	Low Voltage Positive
7	Black	Low Voltage Common
8	Purple	Remote Sensor

This trouble shooting guide is for the HAN-L5 series microprocessor controllers when used with PCB-043L4, PCB-058.or PCB-058V2. The PCB-058V2 was introduced in November 1999 and has additional features to the earlier models PCB-043L4 & PCB-058. The PCB-058V2 is identified by the model on the PCB base near the LF relay.

Problem	Cause	Remedy
Wall control will not operate.	**a)** No power to relay board.	**a)** Check 240V power supply at relay board at terminals “L” & “N”. Note:- The relay board is polarity sensitive. Active must be on “L”.
	b) Fuse on relay board open circuit.	**b)** Check fuse for continuity & replace if open circuit (250V 2 amp).
	c) Damaged interface cable.	**c)** Check with multimeter across the blue & black wires at the interface cable plug at wall control end. Reading should be approx. 5V DC.
	d) Bad connection of interface cable.	**d)** Check plug connection at both ends of cable to ensure a good connection to relay board & wall control.
Note: e & f for PCB-058(V2) only.	**e)** Jumper missing from “CSD” pins. **f)** Jumper missing from “CN-12V” plug pins No. 1 & 2 if no ZSU (zone switch) fitted.	**e)** Fit jumper bridge to “CSD” pins. **f)** Fit jumper bridge to pins No. 1 & 2 on “CN-TH1”.
HAN-L5(B) wall control on but nothing operates.	**a)** Jumper missing from “RSD” pins on PCB-058(V2).	**a)** Fit jumper bridge to “RSD”.
Indoor fan will not run on heat [PCB-058(V2) only].	**a)** Indoor coil sensor not fitted to plug “CN-TH2”. or sensor bulb incorrectly positioned. **b)** Jumper missing from plug “CN-TH2” is not using coil sensor.	**a)** Fit indoor coil sensor & check for correct position. **b)** Fit jumper to pins on plug “CN-TH2”.

Compressor will not run.	**a)** Dip switches incorrectly set.	**a)** Check settings & adjust if necessary.
	b) Link Removed.	**b)** For 240V control system, the link must be between terminals “L” & “24”.
	c) Selection switch is in fan only position on wall control.	**c)** Move selection switch to cool, auto or heat position.
	d) Mode selector switch or temperature adjustment changes have been instigated 4 min. safety delay.	**d)** Set mode switch to required position, adjust temp. to start cooling or heating. Reset No. 1 dip switch on HAN wall control to on. When commissioning of unit is complete, No. 1 dip switch must be set to off (down) for normal operation.
	e) Delay timer in condenser unit .	**e)** Check for timer in condenser & wait for time delay period to complete.
	f) Jumper missing from “RSD” pins on PCB-058(V2).	**f)** Fit jumper bridge to “RSD” pins. If remote switch or fire trip connected to “RSD” check if remote switch is closed.
Temperature display reads extremely high.	**a)** Display set to read in °F.	**a)** No. 5 dip switch must be in the OFF position to read in °C.
	b) Remote sensor connected to plug on wall control.	**b)** If using a remote sensor from the wall control, this sensor becomes the on board sensor & one leg of the bead sensor must be disconnected.
	c) Warm air from wall cavity affecting control reading.	**c)** Check temperature of wall cavity behind control. Cover cable hole with duct tape.
Display reads 1.	**a)** Room sensor on wall control turned off.	**a)** Move dip switch No. 8 to the on position.
	b) Remote sensor installation, damage to remote sensor cable.	**b)** Check remote sensor for damage & replace if damaged (No. 9 dip switch ON).
	c) Damaged on board sensor.	**c)** Check on board sensor for damage. Replace wall control if damaged.
	d) Damage to interface cable between HAN wall control & PCB power relay board.	**d)** Check for damage to purple wire or cable plugs
A/C unit will not turn off on heat.	**a)** Wiring fault.	**a)** Check that compressor contactor is connected to terminal CO & not RH or RV on PCB-058(V2).
Compressor will not run on heat	**a)** Wiring fault.	**a)** Check that compressor contactor is wired to terminal CO & not RC on PCB-043L4.
	b) Location of remote sensor (if used).	**b)** Check location of remote sensor.
Time Clock programs not working.	**a)** Time clock override button in wrong position.	**a)** Override button must be in the “AUTO” position on the time clock display for the programs to operate.
	b) Incorrect setting of ON/OFF programs.	**b)** Check that for every “ON” program there is an “OFF” program.
12hr countdown timer counts down in seconds.	**a)** No. 1 service dip switch is in the on position.	**a)** Return no. 1 dip switch to the off position after commissioning is completed.

Indoor fan runs continually on heat.	**a)** Jumper JP1 on power board is bridged.	**a)** For auto fan operation on heat, the jumper must be removed.
No time clock settings but control switches on system after power failure.	Incorrect sequence setting of time clock.	**a)** Press override button and set time clock to OFF. **b)** If time clock has on/off settings, press override button to off then auto. To start system press main on/off button on front of control.
Erratic control function. No heat or no cool function. Fan speeds changing rapidly. **Control functions will not work.**		Check interface cable between HAN-L5 wall control & PCB in a/c unit. If excess cable length is left in coil, unroll and spread out. Coiled cable can create an electro magnetic field which could corrupt control communications causing erratic operation. **Also** **Do not** install interface cable parallel with high voltage cables. **Do not** run & fasten interface cables to water or other copper pipes which could act as a conductor for electrical interference.
Indoor fan will not operate [PCB-058(V2)]	No power supply to terminal "F".	Fix link between terminal "L" & "F" if 240V fan outputs required.
Indoor fan continues to run when control switched off (units with 3 phase evaporator fans only)	Residual voltage through arc suppression circuit on PCB-058(V2) keeping external 240V AC coil relay energised.	PCB-058 – Remove capacitors "C8", "C9", & "C10" which are located between the terminal strip & fan relays. PCB-058V2 – Remove 2 pin jumper "S.K" located at the end of terminal strip next to "FL".
HAN-L5(B) wall control appears to be slow to react to temperature change.	Sensor on wall control is in contact with plastic casing leaving no air gap.	Remove control from wall, grasp glass sensor bead with fingers and carefully separate from plastic case.